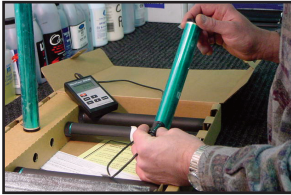


PREMIER[®]

COMPATIBLE CARTRIDGE

Toner Production Process



1

Incoming Raw Materials Inspection: All materials, drums, toner, blades, PCRs, magnetic rollers, etc...are verified against our stringent standards before they reach the production floor.



2

Sort and Grade: All empty cartridges are sorted and graded. Only Premium empty cartridges are used in our products. This insures optimum quality of the finished product.



3

Recycle: All used packaging materials, hoppers and non-conforming components are disassembled and recycled to help protect our environment.



4

Split and Clean: Premium empty cartridges are carefully disassembled and cleaned with our unique state-of-the-art process. Highly trained technicians precisely split the toner hopper with custom splitting equipment and prepare them for the sealing phase.



5

Sealing: Each toner hopper is sealed with an OEM style seal. Our quality sealing process insures a leak-proof cartridge and ease of installation for the consumer.



6

Digital Auto Filling: State-of-the-art automated filling equipment is used to insure precise fill weights for each cartridge. Toner hopper are filled with premium toners, which are technically matched to the OPC's (drum's) properties for optimum yields and print performance.



7

Assembly: Our factory-trained technicians assemble all cartridges with OEM grade compatible components (up to 75% new components are used in our cartridges). The assembly process includes installation of a pre-qualified drum, wiper blade, doctor blade, PCR and magnetic roller.



8

100% Post Testing: Each and every cartridge is post tested utilizing industry standard print tests to insure outstanding performance and quality.



9

Packaging: All cartridges receive a final inspection to insure they conform with our quality standards. Cartridges are cleaned, polished, heat-sealed in a static resistant bag then boxed. A full set of instructions and warranty information is included.



10

Quality Control: Each step in our production process is monitored by dedicated Quality Control experts and work in progress undergoes regular and spot inspections to ensure our product will meet the expectations of the consumer.